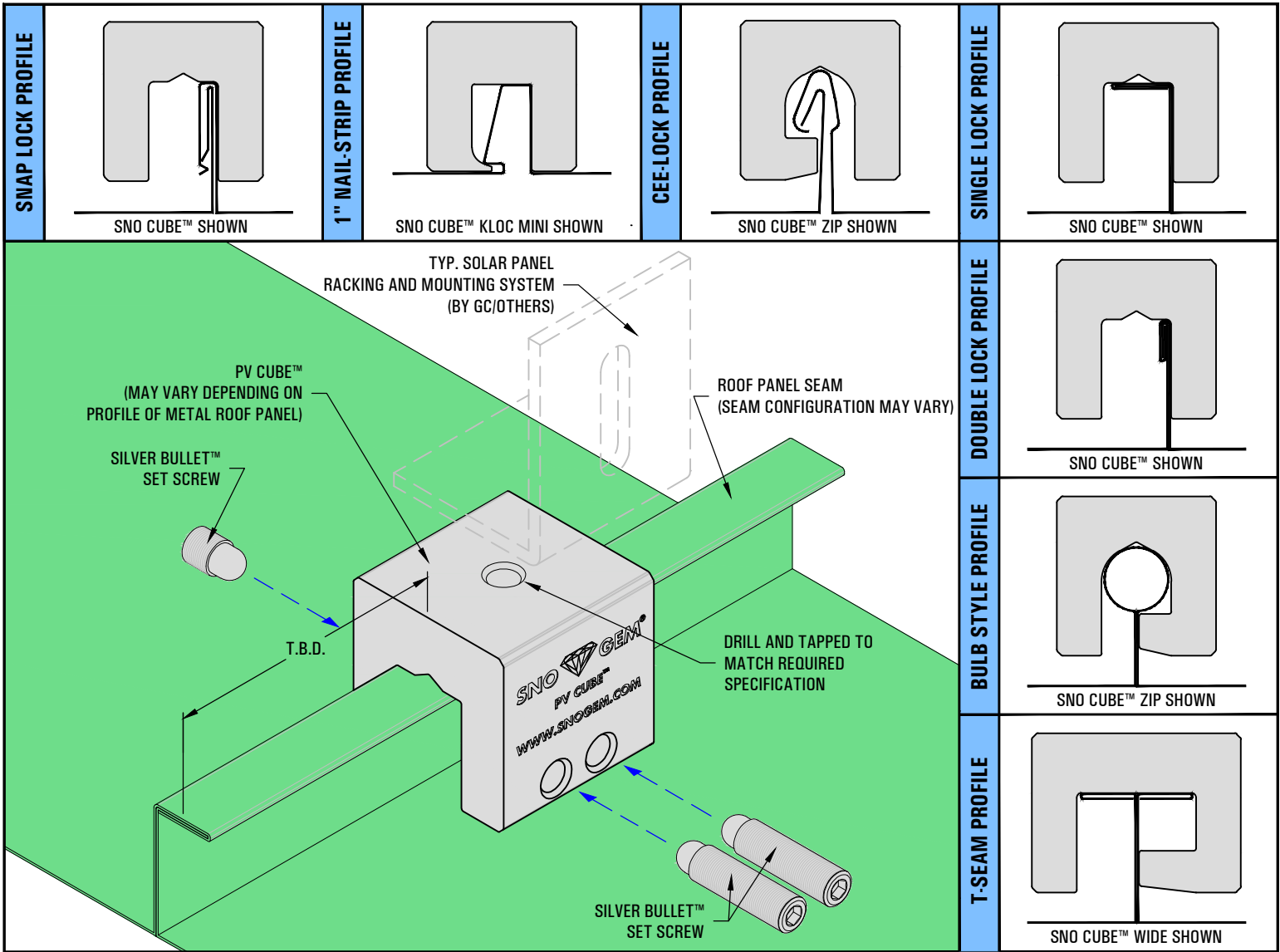


*** PV CUBE™ INSTALLATION INSTRUCTIONS ***



PV CUBE™ INSTALLATION INSTRUCTIONS

- MEASURE THE DISTANCE FROM THE EAVE OF THE FIRST ROW AND USE A STRING LINE OVER THE ROOF PANEL SEAMS TO ESTABLISH A STRAIGHT GUIDELINE FOR INSTALLATION.
- ALIGN THE PV CUBE™ CLAMP ON THE SEAM EXACTLY AS SHOWN IN THE ORIENTATION ON THE RIGHT SIDE OF THIS PAGE, DEPENDING ON THE APPLICABLE SEAM PROFILE.
- SET THE FIRST (2) SET SCREWS THAT ARE LOCATED ON THE SIDE OF THE CLAMP WITH THE (2) THREADED HOLES AT THE BOTTOM OF THE CLAMP. THE TORQUE SHOULD BE VERIFIED WITH A CALIBRATED TORQUE WRENCH WITHIN THE RECOMMENDED GUIDELINES SET FORTH IN STEP 4 BELOW.
NOTE: IF THERE ARE (2) DIFFERENT SIZE SET SCREWS, ALWAYS USE THE LONGER SIZE ONES FOR THIS STEP.
- USING A CALIBRATED TORQUE WRENCH, TIGHTEN THE THIRD AND FINAL SET SCREW WHICH IS LOCATED ON THE SIDE OF THE CLAMP OPPOSITE THE (2) SET SCREWS SET IN THE PREVIOUS STEP. SET SCREWS SHOULD BE TORQUED AND VERIFIED PER THE FOLLOWING RECOMMENDATIONS:
NOTE: CONTACT SNO GEM, INC. FOR THE RECOMMENDED TORQUE REQUIREMENTS OF ANY METAL GAUGE AND/OR MATERIAL NOT LISTED BELOW.
A. 24 Ga. STEEL = 150 IN/LBS - 160 IN/LBS B. 22 Ga. STEEL = 180 IN/LBS - 200 IN/LBS
- VERIFY THAT THE PV CUBE™ CLAMP IS SECURE, STRAIGHT AND LEVEL, THEN REPEAT STEPS 2-5 FOR REMAINING CLAMPS. BE SURE TO FOLLOW THE ARCHITECT'S AND/OR ENGINEER'S REQUIRED SPACING AND/OR LAYOUT, INCLUDING THEIR ADJUSTMENTS FOR FIELD CONDITIONS, IF ANY. (A RECOMMENDED LAYOUT IS FURNISHED BY SNO GEM, INC. ONLY UPON WRITTEN REQUEST)

PV CUBE™ INSTALLATION INSTRUCTIONS



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DRAWN BY:	RJH
DATE:	5/11/15
SCALE:	N.T.S.