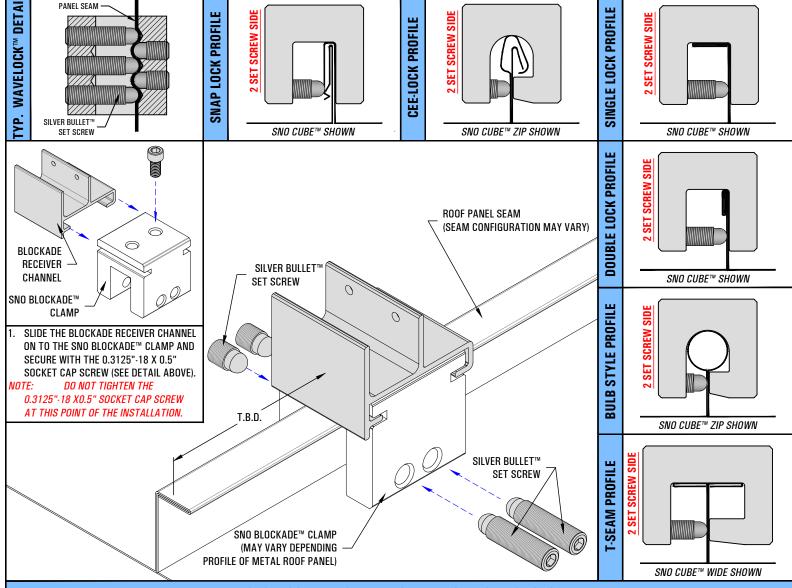
SNO BLOCKADE™ INSTALLATION INSTRUCTIONS



SNO BLOCKADE™ CLAMP INSTALLATION INSTRUCTIONS

- MEASURE THE DISTANCE FROM THE EAVE TO THE LOCATION OF THE FIRST ROW AND USE A STRING LINE OVER THE ROOF PANEL SEAMS TO ESTABLISH A STRAIGHT GUIDELINE FOR INSTALLATION.
- ALIGN THE SNO BLOCKADE™ HD CLAMP ON THE SEAM EXACTLY AS SHOWN IN THE ORIENTATION ON THE RIGHT SIDE OF THIS PAGE, DEPENDING ON THE APPLICABLE SEAM PROFILE .
- SET THE FIRST (3) SET SCREWS THAT ARE LOCATED ON THE SIDE OF THE CLAMP WITH THE (3) THREADED HOLES LOCATED AT THE BOTTOM OF THE CLAMP. THE TORQUE SHOULD BE VERIFIED WITH A CALIBRATED TORQUE WRENCH WITHIN THE RECOMMENDED GUIDELINES SET FORTH IN STEP 4 BELOW. NOTE: IF THERE ARE (2) DIFFERENT SIZE SET SCREWS, ALWAYS USE THE LONGER SIZE ONES FOR THIS STEP.
- USING A CALIBRATED TORQUE WRENCH, TIGHTEN THE FINAL SET SCREWS WHICH ARE LOCATED ON THE SIDE OF THE CLAMP OPPOSITE THE (3) SET SCREWS SET IN PREVIOUS STEP. SET SCREWS SHOULD BE TORQUED AND VERIFIED PER THE FOLLOWING RECOMMENDATIONS: NOTE: CONTACT SNO GEM, INC. FOR THE RECOMMENDED TORQUE REQUIREMENTS OF ANY METAL GAUGE AND/OR MATERIAL NOT LISTED BELOW. A. 24 Ga. STEEL = 150 IN/LBS - 160 IN/LBS

B. 22 Ga. STEEL = 180 IN/LBS - 200 IN/LBS

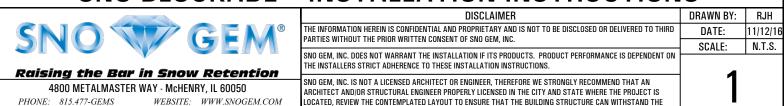
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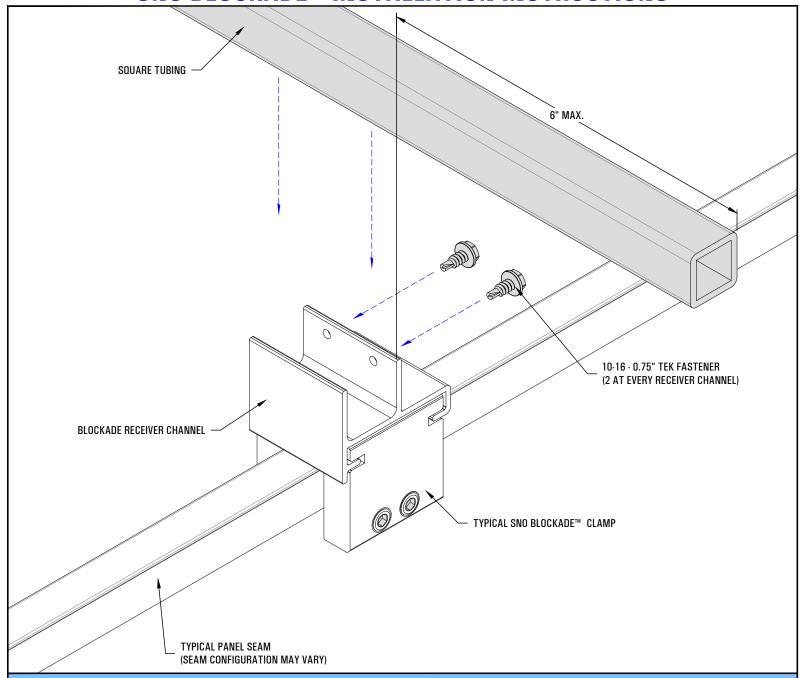
VERIFY THAT THE SNO BLOCKADE™ HD CLAMP IS SECURE, STRAIGHT AND LEVEL, THEN REPEAT STEPS 1-5 FOR THE REMAINING CLAMPS. BE SURE TO FOLLOW THE ARCHITECT'S AND/OR ENGINEER'S REQUIRED SPACING AND/OR LAYOUT, INCLUDING THEIR ADJUSTMENTS FOR FIELD CONDITIONS, IF ANY. (A RECOMMENDED LAYOUT IS FURNISHED BY SNO GEM,

SNO BLOCKADE™



PROJECTED SNOW LOAD. SNO GEM, INC. ASSUMES NO LIABILITY THEREFORE.

*** SNO BLOCKADE™ INSTALLATION INSTRUCTIONS ***



SQUARE TUBING INSTALLATION INSTRUCTIONS

- ONCE THE SNO BLOCKADE™ HD CLAMPS HAVE BEEN INSTALLED AND PROPERLY TORQUED TO THE MANUFACTURERS RECOMMENDATIONS, PLACE A SECTION OF THE SQUARE TUBING ONTO THE CLAMPS SO THAT IT REST INSIDE EACH RECEIVER CHANNEL.
- 2. ADJUST THE SQUARE TUBING SO THAT THE END IS NO MORE THAN 6" FROM / PAST THE LAST SNO BLOCKADE™ HD CLAMP.
- 3. ONCE THE SQUARE TUBING HAS BEEN PLACED IN THE RECEIVER CHANNELS AND ADJUSTED PROPERLY, USE (2) 10-16 x 0.75" TEK FASTENERS PER RECEIVER CHANNEL TO FASTEN AND SECURE THE SQUARE TUBING.
- 4. TIGHTEN THE .3125"-18 x 0.5" SOCKET CAP SCREW AND THEN MAKE SURE THE SECTION OF SQUARE TUBING IS SECURE
- 5. REPEAT STEPS 1-4 FOR EACH SECTION OF SQUARE TUBING USING INSERTS FOR EACH ADJOINING SECTION AS DESCRIBED ON THE NEXT PAGE OF INSTALLATION INSTRUCTIONS.

SNO BLOCKADE™ INSTALLATION INSTRUCTIONS



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RJH

11/12/16

N.T.S.

DRAWN BY:

DATE:

SCALE:

Raising the Bar in Snow Retention

4800 METALMASTER WAY - McHENRY, IL 60050

PHONE: 815.477-GEMS FAX: 815.455.GEMS WEBSITE: WWW.SNOGEM.COM E-MAIL: INFO@SNOGEM.COM

SNO BLOCKADE™ INSTALLATION INSTRUCTIONS *** **SQUARE TUBING INSERT SQUARE TUBING INSERT INSTALLATION INSTRUCTIONS** FOR EACH SECTION OF ADJOINING SQUARE TUBING, AN INSERT MUST BE USED. SIMPLY PRESS THE PLUS FEATURE SIDE OF THE INSERT INTO THE SQUARE TUBING CLOSEST TO A SNO BLOCKADE™ HD CLAMP. SLIDE A SECTION OF SQUARE TUBING ONTO THE OPPOSITE SIDE OF INSERT UP TO THE INDICATION LINE FOR THE PROPER THERMAL EXPANSION GAP. REPEAT STEPS 1-3 FOR EACH JOINT WHERE (2) SECTIONS OF SQUARE TUBING MEET. INSTALLATION INSTRUCTIONS SNO BLOCKADE™ DRAWN BY: RJH THE INFORMATION HEREIN IS CONFIDENTIAL AND PROPRIETARY AND IS NOT TO BE DISCLOSED OR DELIVERED TO THIRD DATE: 11/12/16 PARTIES WITHOUT THE PRIOR WRITTEN CONSENT OF SNO GEM. INC. SCALE: N.T.S. SNO GEM, INC. DOES NOT WARRANT THE INSTALLATION IF ITS PRODUCTS. PRODUCT PERFORMANCE IS DEPENDENT ON

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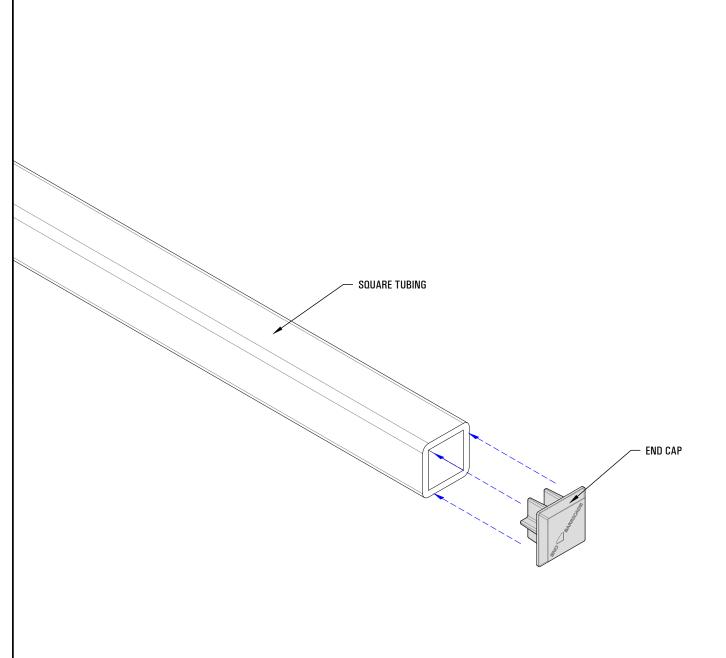
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815.455.GEMS



END CAP INSTALLATION INSTRUCTIONS

1. AT THE END OF EACH RUN, SIMPLY PRESS AN ENDCAP INTO THE OPENING OF THE SQUARE TUBING CLOSING IT OFF.

SNO BLOCKADE™ INSTALLATION INSTRUCTIONS



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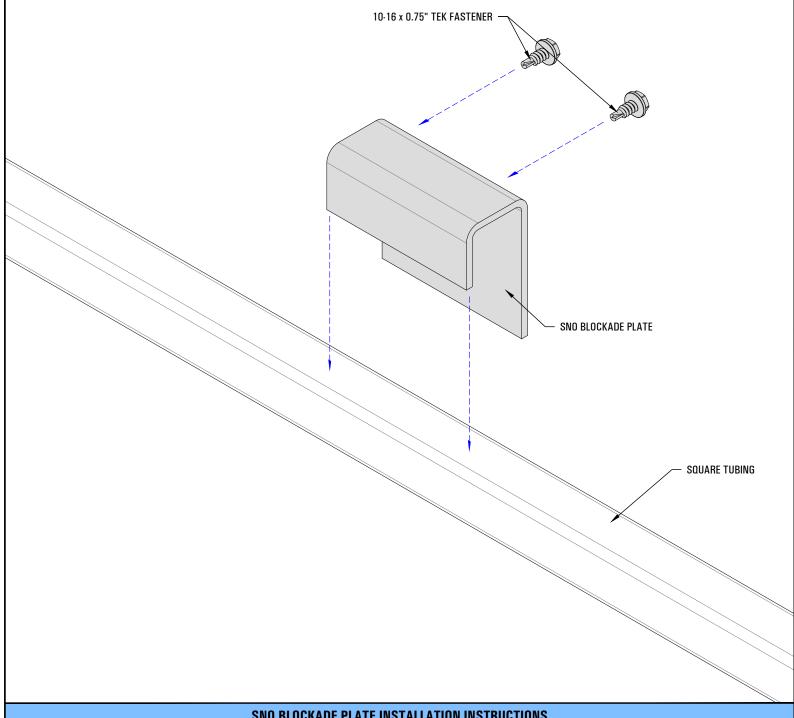
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*** SNO BLOCKADE™ INSTALLATION INSTRUCTIONS ***



SNO BLOCKADE PLATE INSTALLATION INSTRUCTIONS

- PLACE THE SNO BLOCKADE PLATE OVER THE SQUARE TUBING PER THE ARCHITECT'S AND/OR ENGINEER'S REQUIRED SPACING AND/OR LAYOUT, INCLUDING THEIR ADJUSTMENTS FOR FIELD CONDITIONS, IF ANY. (A RECOMMENDED LAYOUT IS FURNISHED BY SNO-GEM®, INC. ONLY UPON WRITTEN REQUEST)
- USING (2) 10-16 x 0.75" TEK FASTENER, ATTACH THE SNO BLOCKADE PLATE TO THE SQUARE TUBING.
- MAKE SURE THE SNO BLOCKADE PLATE IS SECURELY FASTENED.
- REPEAT STEPS 1-3 FOR THE REMAINING SNO BLOCKADE PLATES

INSTALLATION INSTRUCTIONS SNO BLOCKADE™



PARTIES WITHOUT THE PRIOR WRITTEN CONSENT OF SNO GEM, INC.	
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